

CLAIMS

- Dr*
hr → *add DIS*
1. A rotary multi-tooth milling cutter, each tooth having a tooth face comprising at least two sections, a first section nearest the cutting edge having a convex form as viewed in a cross section perpendicular to the cutter axis, and a
5 second section in a concave form.
 2. The milling cutter as claimed in claim 1, wherein the length of said first section, as measured substantially in the direction of the cutter center.
 3. The milling cutter as claimed in claim 1, wherein said first section blends tangentially into said second section.
 - 10 4. The milling cutter as claimed in claim 1, wherein said second section is concave.
 5. The milling cutter as claimed in claim 1, further provided with a concave chip-breaking section located between said first and said second section, the meeting point of said first section and said concave section forming an
15 angle.
 6. The milling cutter as claimed in claim 1, being any one of a group including an end mill of HSS, Solid Carbide Cermets and Ceramics.